

WINNER FOR FEB-2016 :

**BEST ZONE TROPHY : SJ 11
(CONSISTENT AT TOP
WITH 93% SCORE)**

**BEST IMPROVED ZONE : IT
(VERY GOOD ATTEMPT AND
EFFORTS. VISIBLE CHANGE)**



WINNER FOR FEB. : 2016



**We are Champion of 5S Top score
Zone of Feb. 2016**

BEST ZONE : SJ-11

BEST IMPROVED ZONE : IT



**We are The Champions of 5S Best Improved
Zone of Feb. 2016**



DEPTT

DEPTT

Sign boards for depts



Side wall of Mill to no. 1 to be glass fitted, for natural lighting & power saving.



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SOP of operation of machines & main activities to be prepared and to be displayed in front of panel (4S)

! WARNING

HIGH NOISE AREA

EAR PROTECTION REQUIRED IN THIS AREA



Operators should be equipped with ear plugs for safety.



2S (Set Location) for empty buckets



2S (Set Location) for motors in motor winding room



2S (set locations) should be done in almirah



2S(shadow board) for keeping tools should be done in motor winding room



Proper 2S(High level address) with white color should be done in motor winding room



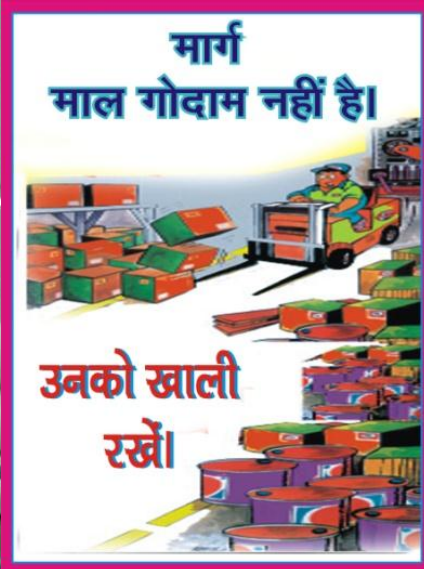
2S marking and sign boarding should be done in packing area.



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2S marking, walkway marking and sign boarding should be done in packing area.