	KAIZEN Summary Sheet (Jan. ,2016) - Kharigram									
S.N	Department	Kaizen No.	KAIZEN Description	Annualised Benefit Rs. lacs	Status after Kaizen					
1	SPG M4-6	K - SPGM4-6 01	Yellow Lining on Aero feed Blow room Lines in Mill no.4		Deptt 5S improved					
2	SPG M4-6	K - SPGM4-6 02	Clothes were kept here and there in Deptt.		Proper Area Identification for hanging Clothing					
3	SPG M9	K - SPG M9 01 K - SPG M9 02	Wheel quality was inferior & life not more than 4 month		Wheel quality improved & life increased					
4	SPG M9 SPG M9	K - SPG M9 02 K - SPG M9 03	Due to ratcheting hard waste increased & produce inferior yarn quality		Insert metal sheet & ratcheting controled					
6	SPG M9 SPG M9	K - SPG M9 03	Hard waste increased due to long lapeta Without shutter cover ,it was looking odd.		Hard waste reduced					
7	SPG M9	K - SPG M9 05	Cable lying on floor & looking odd		Looking attractive Cable cvered withGI sheet					
8	SPG M9	K - SPG M9 06	Wall tiles are breaking by SF bobbins		GI sheet introduced to protect tiles					
9	SPG M9	K - SPG M9 07	Hot steam pipe may lead accident		Hot steam pipe area covered with iron guard					
10	SPG M9	K - SPG M9 08	During lot final some bobbin remain in tapa		Empty tapa keep conversely					
11	SPG M9	K - SPG M9 09	Weighing balance display kept on floor & it was dangerous		Display stand fixed in wall					
12	SPG M9	K - SPG M9 10	Display was hand written		Use computrised font Looking Attractive					
13	SPG SJ11	K - SPG SJ11 01	Extra cable observed in RH indicator		Removed with fitting					
14	SPG SJ11	K - SPG SJ11 02	Loose & open electric wiring observed in north phase filter room		Covered with plastic sheet cover					
15	SPG SJ11	K - SPG SJ11 03	We have observed without covered cable in south phase filter room		Covered with GI sheet cover					
16	SPG SJ11	K - SPG SJ11 04	Extra electric cable is lying in jeewan mittra house keeping office		Covered with GI Ssheet					
17	SPG SJ11	K - SPG SJ11 05	Standing board border observed normal looking		Standing board border highlighted with radium strip.					
18	SPG SJ11	K - SPG SJ11 06	We observed yellow mark area shortage for storage of CF cans		Yellow mark extended for maintaining 5 'S'					
19	SPG SJ11	K - SPG SJ11 07	We observed yellow mark area shortage for storage of CF cans		Yellow mark extended for maintaining 5 'S'					
20	SPG SJ11	K - SPG SJ11 08	CHECKERS Desk was not fix		Preparatory Checker Desk has been fix as per 5 's'					
21	SPG SJ11	K - SPG SJ11 09	CHECKERS Desk was not fix		RF Checker Desk has been fix as per 5 's'					
22	SPG SJ11	K - SPG SJ11 10	Sub staff Desk was not fix		BR Sub staff Desk has been fix as per 5 's'					
23	POST SPG M1-6	K - PS M1-6 01	We were face wrong bobbin feeding problem at the time of two same colour material run on							
24	POST SPG M1-6	K - PS M1-6 02	Auto coner.		To avoid lot mix up ,Red colour GI plate fixed between magazine.					
			We were facing contamination problem when run contrast shade on Cheese wdg. Due to short height separator entanglement and ply mix was facing between two running		Fxed permanent GI partition between tension device					
25	POST SPG M1-6	K - PS M1-6 03	cones.		: Increased height of separator and find normal working.					
26	POST SPG M1-6	K - PS M1-6 04								
27	POST SPG M9	K - PSM9 01	Breakages were running high due to wrong design and without ceramic balloon controller		: Changed modified balloon controller, breakage is running normal					
28	POST SPG M9	K - PSM9 02	There was not fixed place for Checker almirah in the deptt		Place fixed with yellow line for Checker almirah in the deptt					
			There were not fixed place to keep pallets in pkg deptt		Now place fixed with yellow line in pkg deptt for keeping pallets Now we have fixed place with yellow line for keeping weighing balance in pkg deptt for smooth &					
29	POST SPG M9	K - PSM9 03	There was not fixed place for keeping weighing balance in pkg deptt		proper working .					
30	POST SPG M9	K - PSM9 04	There was not fixed place for keeping scrap in packing deptt.		Place fixed with yellow line for keeping scrap in packing deptt.					
31	POST SPG M9	K - PSM9 05	There was not any visual cone tip & print design identification board displayed in the deptt for visual training & identification of cone tip for winders . We were facing problem of using wrong cone tip by winders .		After placing visual identification of cone tip & print design in the deptt, it became very easy to understand winders & we have found segnificant improvement in using wrong cone tip by winders.					
32	POST SPG SJ11	K - PSSJ11 01	Full cheese rack not identified.		For identification ,sticker paste on full cheese rack & looking actractive.					
33	POST SPG SJ11	K - PSSJ11 02	In packing storage room material not identified.		Place fix for material & for identification sticker paste on all rack.					
34	POST SPG SJ11	K - PSSJ11 03	In packing section U.V lamp not identified.		For identification sticker paste on U.V chember.					
35	POST SPG SJ11	K - PSSJ11 04	TFO doff place not fix.		TFO doff place fix & for identification mark by yellow tape.					
36	QAD -M1-6	K - QAD M1-6 01	Feed roll to beater gauge - 6 off 3		Improvement in fly generation					
37	QAD -M1-6	K - QAD M1-6 02								
			Fabric sample on small knittingm m/c in the length of 15 mtrs for injection slub/ roving grindle		For assessment of effect reference					
38	QAD -M1-6	K - QAD M1-6 03	Auditing of ludhiana working auto coners on the monthly basis		To get attended yarn path related abnormalities					
39	QAD -M1-6	K - QAD M1-6 04	Core spun lycra to mordi on pallets		To avoid cone damage during transport					
40	QAD SJ11 & M9	K - QADSJ11 01	Arrangement of filing & documtation according to 5S System.		Arrangement of filing & documtation according to 5S System. REPAIR TO DAMAGED CROSS ROLL GEAR SHAFT BY DRILLING AND TIGHTEN 10 MM					
41	MAINT M 1-3	K-MAINT M 1-3 -01	REPAIR TO DAMAGED CROSS ROLL GEAR SHAFT		BOLT AND CUT HEAD OF BOLD.					
42	MAINT M 1-3	K-MAINT M 1-3 -02	MAKE CARDING SLIVER GUIDE ROD BY METAL ROD.		MAKE CARDING SLIVER GUIDE ROD METAL ROD IN WORK SHOP.					
43	MAINT M 1-3	K-MAINT M 1-3 -03	EXTEND RING FRAME MAGAZINE BOBBIN CREEL.		EXTEND RING FRAME MAGAZINE BOBBIN CREEL BY ADDING ONE MORE LINE OF TRIANGULAR ROD AND BOBBIN HOLDER.					
44	MAINT M 1-3	K-MAINT M 1-3 -04	EXTEND TO SUCTION HOOD OF OVER HEAD BLOWER.		EXTEND TO SUCTION HOOD OF OVER HEAD BLOWER IN MODIFIED CREEL RING FRAME IN MILL NO. 3.					
45	MAINT M 4-6	K-MAINT M 4-6 01	LC 300 CARD LOADING PROBLEM DUE TODELIVERED MATERIALGO BACK.		INTRODUCED GUARD TO GOBACK DELIVERED MATERIAL ON DOFFER .					
46	MAINT M 4-6	K-MAINT M 4-6 02	THERE WAS HAIRNESS PROBLEM DUE TO ROUGH HOOK.		WE PUT CERAMIC RING ON HOOK ,NOW HAIRNESS PROBLEM RESOLVE.					
47	MAINT M 4-6	K-MAINT M 4-6 03	THERE WAS ISSUE TO KEEP CLOTHES OF FITTER IN RING MAINT ROOM.		ARRANGED HANGER FOR CLOTH IN RING MAINT ROOM.					
48	MAINT M 4-6	K-MAINT M 4-6 04	THERE WAS NOT PLACE TOKEEP VARIATOR BELT /TIMING BELT IN RING RUNNING							
	MAINT M 9		FITTEWR ROOM. PAPER CONE HOLDER BROKEN IN AUTOCONER MURATA 21C .		PROVIDED HOOKFOR SAME. BROKEN PAPER CONE HOLDER ARE REUSED AFTER DRILLING AND TIGHTENING					
49	MAINT W 9		PAPER CONE HOLDER BROKEN IN AUTOCONER MORATAZIC.	0.05	BROKEN FAFER COME HOLDER ARE REOSED AFTER DAILLING AND TIGHTENING WITH 8.0 MM BOLT. 30 PC PAPER CONER HOLDER PER YEAR DAMAGE . PAPER CONE HOLDER DAMAGE PER YEAR = 10 PC .					
50	MAINT M 9	K-MAINT M 9- 02	IT WAS DIFFICULT TO GREASING IN DRUM PULLEY BEARING OF JINGWEI RING FRAME DURING MACHINE RUNNING .		NEW GREASING POINT INTRODUCED OUT SIDE IN RING FRAME AND NOW IT IS EASY TO GREASE DURING MACHINE RUNNING CONDITION .					
51	MAINT M 9	K-MAINT M 9- 03	RING TRAVELLER LOADED WITHIN SHORT PERIOD OF TIME AND NEPY YARN PRODUCE BECAUSE AT SEPERATOR HOLDER POINT IT WAS DIFFICULT TO PROVIDE FLY CATCHER IN COARSE COUNT IN RF NO - 13.		FLY CATCHER OF LR 60 MACHINE USED IN JINGWEI RING FRAME AND IT IS FIXED AT SEPERATOR HOLDER POINT AND IT IS RUNNING SUCCESFULLY . NOW NO NEPY YARN BOBBIN FOUND RUNNING .					
52	MAINT M 9	K-MAINT M 9- 04	ELECTRONIC SENSORS AND ITS COVER BROKEN DUE TO DOFFING RAIL TROLLEY TOUCHES DURING DOFFING SYSTEM.	0.54	RING FRAME DOFFING RAIL GUARD IS EXTENDED OUT SIDE WITH THE HELP OF OLD COT . AFTER EXTENDED GUARD TO OUT SIDE SENSORS AND COVERS ARE NOT DAMAGE. SENSOR AND COVER DAMAGE PER MONTH 20 NOS .					

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MM MM<	54	MAINT M 9	K-MAINT M 9- 06	DURING MAINTENANCE CLEANING RING FRAME MACHINE TENTER IS NOT UTILISED FOR QUALITY PURPOSE .		SPINDLES ARE GET ATTENDED BY MAINTENANCE PERSON DURING MAINT CLG. CHECK POINTS ARE : - 1.DAMAGE SPINDLE LOCK CHECKING 2. SEPERATOR
OW Answer Suith C. MARK 7. M1701 Compared and proceeding and the section of the sectin of the section of the section of the section of the sec	55			RING FRAME OFF END WASTE BOX GLASS DOOR COVER IS MISSING		
Bits Vertual (* LMMF) 3110 Table rank on the Carling matrice Pather matrice once and table matched metal and to a 200 metal (* LMMF) 3110 Pather matrice once and table matched metal and to a 200 metal (* LMMF) 3110 Pather matrice once and table matched metal (* LMMF) 3110 00 MMF 1111 C-MMF 3110 C-MMF 31100 C-MMF 3110 <td>56</td> <td>MAINT SJ11</td> <td>K - MAINT. SJ1102</td> <td>Wax holding device worn out problem</td> <td></td> <td>On house repair wax holding device is using now</td>	56	MAINT SJ11	K - MAINT. SJ1102	Wax holding device worn out problem		On house repair wax holding device is using now
98 MMT 5111 C+MMT 5110 ATTS 10.0 Dubits due graphenes megneted in jamp problem. Met Community is a constrained in an and the sound at problem is actival 91 MMT 5111 C+MMT 51101 Operation in S32 due large la				Cone catcher bend problem		After using bush this problem is short out
00 MMX 3111 C+ MMX 3110 mask 2210 accm and any data point price finds and point prints and point price finds and point price finds and point price						After using Card flat as a stopper in bw machine cover and trolley this problem is short out
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or Non-Status Constraint in Status and and gala is unique and gala is	60	MAINT SJ11		In card LC333 suction duct acrylic sheet is fall down problem is coming		Tightenwith hex head bolt problem is solved
No. No. <td>61</td> <td>MAINT SJ11</td> <td>K - MAINT. SJ1107</td> <td>Observation In RSB draw frame sliver guide is completely worn out due to sliver frictional</td> <td></td> <td>China Speed frame spindle is used as sliver guide</td>	61	MAINT SJ11	K - MAINT. SJ1107	Observation In RSB draw frame sliver guide is completely worn out due to sliver frictional		China Speed frame spindle is used as sliver guide
How Horks How Horks and Parket Market Market Market Parket Market Market Parket Market Market Parket P	62	ENGG M123	K-ENGG M123-01			
How Horks How Horks and Parket Market Market Market Parket Market Market Parket Market Market Parket P	63	ENGG M123	K-ENGG M123-02			
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ADD NUL2 40 DND NUL2 40 Bolds NUL 40	64	ENGG M123	K-ENGG M123-03			After Kaizen In Motor Winding department having proper place for scrap copper wire with safety
PM No. NU V3 KM M32 with States in carding L-100 dates y gand on tables on data/r. After Macine is easier both states in basier and public larged and states in a state in L-100 dates y gand states in the states and states in L-100 dates y gand y gand states in L-100 dates y gand y	65	ENGG M123	K-ENGG M123-04	Before Kaizen in Motor Winding Department not having proper place for old bearing		
IP NEM M123 K-NNG M123/F Net Scale in M11 No 1 radius and/on know down knows (M11 No 1 radius and/on kno knows (66	ENGG M123				
6 ENG IN4.4 K-ENG M4 01 UNC TO PLAY IN THE MOVING PART PROVAMITY SENSOR FAILURE IS MORE IN PDV MACHINE To acid core damage during transport 70 ENG M4.4 K-ENG M4.02 Scena Orthog H40 00 To acid core damage during transport 71 ENG M4.4 K-ENG M4.02 Scena Orthog H40 00 Scena Orthog H40 00 Scena Orthog H40 00 72 ENG M4.4 K-ENG M4.02 Scena Orthog H40 00	67	ENGG M123		Before Kaizen in carding LC-100 delivery speed not visible on display		After Kaizen In worker colony street light having high lumen .
Proc Nake K-KNG XH-60 DUE TO PLAY IN THE MOVING PART PROXIMITY SENSOR PAILURE IS MORE AN PPY Tax and core damage during transact Proc Nake K-KNG XH-60 K-KNG XH-60 Boogen CHANGE PRESS NOW MRS PROXIMITY SENSOR INSTALL BY THE HELP OF IN HOUSE AMDE CLAMP. Proc Nake K-KNG XH-60 Composition of the COST DUE TO MOVING TO ATTER ADD. HOUSE OF IN HOUSE AMDE CLAMP. Proc Nake K-KNG XH-60 Composition of the COST DUE TO MOVING TO ATTER ADD. HOUSE OF INHOUSE AND ALSO HAVING HOUT COST DUE TO ADD. NOW MRS PROXIMITY SENSOR INSTALL BY THE HELP OF IN HOUSE AMDE CLAMP. Proc Nake K-KNG XH-60 Composition of the COST DUE TO ADD. NOW MRS PROXIMITY SENSOR INSTALL BY THE HELP OF IN HOUSE AND ALSO HAVING HOUT COST DUE TO ADD. Proc Nake K-KNG XH-100 Machine and Address ADD ALSO HAVING HOUT COST DUE TO ADD. NOW MRS PROXIMITY SENSOR INSTALL BY THE HELP OF IN HOUSE ADD ADD. Proc Nake K-KNG XH-100 Machine and Address ADD ALSO HAVING HOUT COST DUE TO ADD. NOW MRS PROXIMITY SENSOR INSTALL BY THE HELP OF IN HOUSE ADD. Proc Nake K-KNG XH-100 Machine and XH-100 COST DUE TO ADD. Machine and XH-100 COST DUE TO ADD. NOW MRS PROXIMITY SENSOR INSTALL BY THE HELP OF IN HOUSE ADD. Proc Nake K-KNG XH-100 Machine and XH-100 COST DUE TO ADD. NOW MRS PROXIMITY SENSOR INSTALL BY THE HELP O	68	ENGG M123	K-ENGG M123-07	Before Kaizen In Mill No. 1 carding section having Ordinary Indication lamp	-	
No. Nucl. Interface Interface Interface Interface Interface No. Nucl. Interface No. Nucl. Interface No. Nucl.	69	ENGG M4-6	K-ENGG M4-6 01	DUE TO PLAY IN THE MOVING PART PROXIMITY SENSOR FAILURE IS MORE IN PPW		
Image: Construct Constr				MACHINE.		To avoid cone damage during transport
N Revise Revise with	70	ENGG M4-6	K-ENGG M4-6 02			
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Process Proces Process Proces Process Process Process Process Process Process P	71	ENGG M4-6	K-ENGG M4-6 03			
Inscreption Inscreption Inscreption Inscreption Inscreption Inscreption 1 NGG SU11 K-ENGGSU1102 Heavy Material Loading & undering in anyone of CMB rappy hamp in a papore. No. 0.07 We mail and market is Rs. 5200.00. Total saving Rs. 2300.00 for each TMB rappy hamp in a papore. No. 0.07 We mail anyone hambe in minutes SUPPAGE. We mail anyone hambe in minutes SUPPAGE. 74 ENGG SU11 K-ENGGSU1102 Heavy Material Loading & Unloading easy with Ramp Heavy Material Loading & Unloading easy with Ramp 75 ENGG SU11 K-ENGGSU1104 Heavy Material Loading & Unloading easy with Ramp Sentow wark SS.000. This save Rs. 47.000.00 on each replacement? Frequency on a signed of the save Rs. 47.000.00 on each replacement? 76 ENGG SU11 K-ENGGSU1104 Heavy Material Loading & Unloading easy with Ramp Toring the motor direction as shown in picture to avoid breakdown and safety of experiment of the pictures Rs. 47.000.00 on each replacement? Fread Ware Rs. 500.00 This save Rs. 47.000.00 on each replacement? Fread Ware Rs. 500.00 This save Rs. 47.000.00 on each replacement? Fread Ware Rs. 500.00 This save Rs. 47.000.00 on each replacement? Fread Ware Rs. 500.00 This save Rs. 47.000.00 on each replacement? Fread Ware Rs. 500.00 This save Rs. 47.000.00 on each replacement? Fread Ware Rs. 500.00 This save Rs. 47.000.00 on each replacement? Fread Ware	72	ENGG M4-6	K-ENGG M4-6 04			REPLACED WITH LOW COST & WITH CABLE PHOTO SENSOR TO AVOID UN
Ava Brack Strift N=RNOG Stri		2.100				
71 ENG S.111 K + ENG S.111 02 Heary Material Loading & Unsading A undaring I marge contain. Heary Material Loading & Unsading A undaring In marge contain. 72 RNG S.111 K - ENG S.111 03 Color Sensor of BTS tube Cleaner if purchase from Nhauser Germany Cost is Rs 85.000 0.47 Endos S.111 04 K - ENG S.111 04 Mice duct was falling from baffle plates in Preparation and the contain and the	73	ENGG SJ11	K - ENGGSJ11 01		0.07	
No. No. No. No. Sensor was Rs. 38, 30, 00. Thus saved Rs. 47, 000.00 meach replacement. Frequency one a year No. No. Sensor was Rs. 38, 30, 00. Thus saved Rs. 47, 000.00 meach replacement. Frequency one a year No. Sensor was Rs. 38, 30, 00. Thus saved Rs. 47, 000.00 meach replacement. Frequency one a year No. Freed wire mesh heavy duy Frame near SA. Fan for control Micro Dust problem in Department. No. ENGG SJ11 K - ENGGSJ110 Uncater Size Micro Connector bracken due to cone failen from Loop. Turning the motor direction as shown in picture to avoid breakdown. No. Sensor SJ11 K - ENGGSJ110 Freed was Rs. 47, 000.00 meach replacement. Frequency one a year No. Sensor SJ11 K - ENGGSJ110 Freed water MS and SJ110 Free was layed free models at table of a size movement of whicks and waiking persons Bit SG SJ11 K - ENGGSJ1110 Coop hanger data delete problem due to Package sensor stand make to pump cover problem. Prove dwater Pipe Line Upper size as shown in picture for sale waiking a discust and move dwon due to stand or buck for reduce present stand make or edition sensor stand shalt & tight the Stand for reduce breakdown. Prove dwater Pipe Line Upper size as shown in picture for sale waiking a discust and move dwon due to stand or pupe fackage sensor stand shalt & tight the Stand for reduce breakdown. Bit SG SJ11 K	74	ENGG SJ11	K - ENGGSJ11 02	Heavy Material loading & unloading in unsafe condition.		
27 ENGG SJ11 K - ENGGSJ11 05 Unkader Sider Motor Connector broken due to core failen from Loop. Turing the motor direction as shown in picture to avoid breakdown and safety of equipment. 78 ENGG SJ11 K - ENGGSJ11 05 Linc Coner. Line motor m310 (between RF & Linc Coner) Cable rooting was not proper due to Cable rooting & done property for reduce Breakdown. 78 ENGG SJ11 K - ENGGSJ11 05 Fourd Unsafe condition (Ino Root) on Street near Packing Godown of M7 Remove Iron rod as attached pic for safe movement of vehicles and walking persons. 79 ENGG SJ11 K - ENGGSJ11 05 Linc coner CBF Sensor X7DC Cable rooting was not proper due to cable Cutted by Foot Charge sensor Stahl movement of vehicles and walking ensors failed in sensor stand make one diff on sensor stand shaft & Sight ID Sight	75	ENGG SJ11	K - ENGGSJ11 03	Color Sensor of BTS Tube Cleaner if purchase from N'hauser Germany Cost is Rs.85,000	0.47	Installed new Color Sensor (Purchase from India) but origion of Germany. Actual cost of Color Sensor was Rs.38,000. Thus saved Rs. 47,000.00 on each replacement. Frequency one a year
78 ENGG SJ11 K - ENGGSJ110 Linc Conver. Linc motor m310 (between RF & Linc Conver) Cable rooting was not proper due to cable cotting by the standard pic for safe movement of vehicles and waiking persons 79 ENGG SJ11 K - ENGGSJ1107 Fund Unsafe condition (fron Rod) on Street near Packing Godown of M7 Remove Iron rod as attached pic for safe movement of vehicles and waiking persons 80 ENGG SJ11 K - ENGGSJ110 Fund Unsafe condition (fron Rod) on Street near Packing Godown of M7 Remove Iron rod as attached pic for safe movement of vehicles and waiking persons 81 ENGG SJ11 K - ENGGSJ110 Conver CSF Sensor X7DC Cable rooting was not proper due to cable Cutted by Foot Change Sensor Cable rooting & done properly for reduce Breakdown. 82 ENGG SJ11 K - ENGGSJ1111 Xorelia Vacuum pump overhauling work taking too much time due to pump cover problem. We Cut the Pump Cover for easy overhauling & reduce maintenance time. 84 ENGG SJ11 K - ENGGSJ1111 Nomenclature of result on the Mart Room Dobor as shown in Picture for radet or safety. We Cut the Pump Cover for easy overhauling & reduce maintenance time. 86 ENGG SJ11 K - ENGGSJ1111 Nomenclature of rise mon no to be there. Nomenclature of rise Mart Room Door as shown in Picture	76	ENGG SJ11	K - ENGGSJ11 04	Micro dust was falling from baffle plates in Preparatory area		Fixed wire mesh heavy duty Frame near SA Fan for control Micro Dust problem in Department.
Processing Processing Construction Construction Construction 9 FNGS SUIT K-ENGSSUIT FNGS SUIT FN	77	ENGG SJ11	K - ENGGSJ11 05	Unloader Slider Motor Connector broken due to cone fallen from Loop.		Turning the motor direction as shown in picture to avoid breakdown and safety of equipment
80 ENG S J11 K - ENGGSJ110 H-plant alley Unsafe for material loading & unloading due to water pipe was laying on bottom die. Field water Pipe Line Upper side as shown in picture for safe unloading & Loading Change Sensor Cable rooling & done properly for reduce Breakdown. 81 ENG S J11 K - ENGGS J1110 Loop hanger data delete problem due to Package sensor stand move down due to stand Grip obse. Change Sensor Cable rooling & done properly for reduce Breakdown. 82 ENG S J11 K - ENGGS J1111 Loop hanger data delete problem due to Package sensor stand move down due to stand Grip obse. For improve grip of Loop hanger Package sensor stand make one dril on sensor stand shaft & tight the Stand for reduce breakdown & cone falling problem. 84 ENG S J111 K - ENGGS J1111 Xorella Vacuum pump overhauling work taking too much time due to pump cover problem. We Cut the Pump Cover for easy overhauling & reduce maintenance time. 85 ENG S J111 K - ENGGS J1114 Nomenclature of Fire Hydrant Pump Room not be there. Nomenclature Done on Fire Hydrant Room Door as shown in Picture for safety. 86 ENG S UTLITY K - ENGGUTLITY 01 Nomenclature of Pus Bar Not be present in North Hylant Alley. Fired Safety Nomenclature as shown in Picture for safety. 87 ENG UTLITY K - ENGGUTLITY 02 MS Ine frequentity rusted and leakage in dyeing m/c 4. MS Ine re	78	ENGG SJ11	K - ENGGSJ11 06			Change motor Cable rooting & done properly for reduce Breakdown.
Bit Mode Sult K - ENGGSULT K - ENGGSULT K - ENGGSULT Field water Pipe Line Upper side as shown in picture for safe unbading & Loading Bit Bic Sult K - ENGGSULT K - ENGGSULT K - ENGGSULT ENG Sult K - ENGGSULT K - ENGGULT	79	ENGG SJ11	K - ENGGSJ11 07	Found Unsafe condition (Iron Rod) on Street near Packing Godown of M7		Remove Iron rod as attached pic for safe movement of vehicles and walking persons
81 ENGG SJ11 K - ENGGSJ11 09 Linc Coner CBF Sensor X7DC Cable rooting was not proper due to cable Cutted by Foot Stad. Change Sensor Cable rooting & done property for reduce Breakdown. 82 ENGG SJ11 K - ENGGSJ1110 Loop hanger data delete problem due to Package sensor stand move down due to stand Grip loose. For improve grip of Loop hanger Package sensor stand make one drill on sensor stand shaft & light the Stand for reduce breakdown. & cone falling problem. 83 ENGG SJ11 K - ENGGSJ1112 Loop hanger Gable delessing in North Preparatory Panel Room Done Proper dressing as shown in Picture on sances toppage of IT Senver & Admin Block Lighting 84 ENGG SJ11 K - ENGGSJ1113 Nomenclature of Fire Hydrant Pump. Room note the there. Done Proper dressing as shown in Picture for radice missation in Picture. 85 ENGG SJ11 K - ENGGSJ1114 Nomenclature to Fire Hydrant Pump. Room note the there. Nomenclature done on Fire Hydrant Room Door as shown in Picture. 86 ENGG UTILITY K - ENGGUTILITY 00 Nomenclature for Babar for Mydrant Quert for advector maximustor in TPO MC in mill no.3 87 ENGG UTILITY K - ENGGUTILITY 00 Ms line frequently used and leakage in dyeing m/c 4. MS line replaced by SS in dying m/c 4 to avoid breakdown. 87 ENGG UTILITY K - ENGGUTILITY 00 Ms li	80	ENGG SJ11	K - ENGGSJ11 08			
Bit Noc S111 K + ENGG S111 K + ENGG S111 Stand. Change Sensor Cable noting & done properly for reduce Breakdown. Bit NoG S111 K - ENGG S1110 Loop hange data delete problem due to Package sensor stand move down due to stand Grip For improve grip of Loop hanger Package sensor stand move down due to stand Grip For improve grip of Loop hanger Package sensor stand move down due to stand Grip Bit NoG S111 K - ENGGS1111 Aveila Vacuum pump overhauling work taking too much time due to pump cover problem. We Cut the Pump Cover for easy overhauling X reduce maintenance time. Bit S111 K - ENGGS1111 Nomenclature for Fire Hydrart Pump. Room note there. Done Proper dessing as shown in Picture for stalexy. Bit S111 K - ENGGS1111 Nomenclature for Bits Bar Not be present in North H-plant Alley. Fixed Safety Nomenclature as shown in Picture for stalexy. Bit S111 K - ENGGUTILITY 0. There is no fitted of PVC curtain We have fitted of PVC Curtain for Avoid contamination in TFO MC in mill no.3 Bit S111 K - ENGGUTILITY 0. Ms Ine frequently rusted and leakage in dyeing m/c 6. MS Ine replaced by SS in dying m/c 6 to avoid breakdown. Bit S111 K - ENGGUTILITY 0. Ms Ine frequently rusted and leakage in dyeing m/c 6. MS Ine replaced by SS in dying m/c 6 to avoid rusty water dropping Bit S111						Fixed water Pipe Line Upper side as snown in picture for safe unloading & Loading
No. Encode Sith No. Encode Sith No. Encode Sith Ight the Stand for reduce breakdown & cone falling problem. 83 ENGG SJ11 K - ENGGSJ1111 Xorella Vacuum pump overhauling work taking too much time due to pump cover problem. We Cut the Pump Cover for easy overhauling & reduce maintenance time. 84 ENGG SJ11 K - ENGGSJ1112 Found improper cable dressing in North Preparatory Panel Room Done Proper dressing as shown in Picture for reduce nuisance stoppage of IT Server & Admin Block Lighting 85 ENGG SJ11 K - ENGGSJ1113 Nomenclature of File Hydrant Pump Room not be three. Nomenclature Done on File Hydrant Room Door as shown in Picture for radue on the present in North H-plant Alley. Fibed Safety Nomenclature as shown in Picture for safety. 86 ENGG UTILITY K - ENGGUTILITY O There is no fitted of PVC curtain We have fitted OF VC Curtain for Avoid contamination in TFO MC in mill no.3 87 ENGG UTILITY K - ENGGUTILITY O MS line frequently rusted and leakage in dyeing m/c 6. MS line replaced by SS in dying m/c 4 to avoid breakdown and Condense water used in boiler 98 ENGG UTILITY K - ENGGUTILITY O MS line replaced by SS in dying m/c 6 to avoid breakdown and Condense water used in boiler 91 ENGG UTILITY O K Steam pipe line corrosio and Rusty from out side in mill no.1 to 5 <td>81</td> <td>ENGG SJ11</td> <td>K - ENGGSJ11 09</td> <td>Stand.</td> <td></td> <td>Change Sensor Cable rooting & done properly for reduce Breakdown.</td>	81	ENGG SJ11	K - ENGGSJ11 09	Stand.		Change Sensor Cable rooting & done properly for reduce Breakdown.
Main K - ENGG SU11 K - ENGGUTLITY of Exercision and Rusty from outs/ and readed prime over problem. We Cut the Pump Cover for easy overhauling X reduce maintenance time. 84 ENGG SU11 K - ENGGSJ1112 Found improper cable dressing in North Preparatory Panel Room Done Proper dressing as shown in Picture for reduce nuisance stoppage of IT Server & Admin Block Lighting 85 ENGG SU11 K - ENGGSJ1114 Nomenclature of Fire Hydrant Pump Room not be there. Nomenclature as shown in Picture for reduce nuisance stoppage of IT Server & Admin Block Lighting 86 ENGG SU11 K - ENGGUTLITY 01 There is no fitted of PVC curtain Nomenclature as shown in Picture for safety. 87 ENGG UTILITY K - ENGGUTLITY 02 MS line frequently rusted and leakage in dyeing m/c 4. MS line replaced by SS in dying m/c 4 to avoid breakdown, 88 ENGG UTILITY K - ENGGUTLITY 03 MS line frequently rusted and leakage in dyeing m/c 6. MS line replaced by SS in dying m/c 4 to avoid breakdown, 91 ENGG UTILITY K - ENGGUTLITY 03 MS line frequently rusted and leakage in dyeing m/c 6. MS line replaced by SS in dying m/c 4 to avoid breakdown and Condense water used in boiler 91 ENGG UTILITY K - ENGGUTLITY 05 Electric heater fitting in Moisture Room in mill no.1 to 5 Steam heater fitted in	82	ENGG SJ11	K - ENGGSJ11 10			For improve grip of Loop hanger Package sensor stand make one drill on sensor stand shaft & tight the Stand for reduce breakdown & cone falling problem.
Bit Reg Suff Net Reg Suff Feunderson Block Lighting 64 ENGG SUI1 K - ENGGSUI112 Found improper cable dressing in North Preparatory Panel Room Normenclature Doe on Fire Hydrant Room Door as shown in Picture for safety. 65 ENGG UTILITY K - ENGGUTILITY 01 There is no fitted of PVC curtain We have fitted of PVC curtain for Avoid contamination in TFO M/C in mill no.3 68 ENGG UTILITY K - ENGGUTILITY 02 MS line frequently rusted and leakage in dyeing m/c 4. MS line replaced by SS in dying m/c 4 to avoid breakdown, 69 ENGG UTILITY K - ENGGUTILITY 03 MS line frequently rusted and leakage in dyeing m/c 6. MS line replaced by SS in dying m/c 4 to avoid breakdown, and Condense water used in boiler 61 ENGG UTILITY K - ENGGUTILITY 04 MS Steam pipe line corrosion and Rusty from out side in mill no. 5 moisture room Painting work of steam line in mill no. 5 moisture room and increased the moisture achieved from 1%to 2% in mill no. 1 to 5. 61 ENGG UTILITY K - ENGGUTILITY 04 MS Steam pipe line corrosion and Rusty from out side in mill no. 1 to 5. North Hybrid and the advise on and varian train line 1%to 2% in mill no. 1 sioger train (%to 2% in mill no. 1 to 5. 61 ENGG UTILITY	83	ENGG SJ11	K - ENGGSJ11 11	Xorella Vacuum pump overhauling work taking too much time due to pump cover problem.		
BNGG SJ11K - ENGGSJ113Nomenclature of Fire Hydrant Pump. Room note theree.Nomenclature Done on Fire Hydrant Room Door as shown in Picture.BNGG SJ11K - ENGGSJ114Nomenclature of Dus Bar Note beresent in North H-plant Alley.Fixed Safety Nomenclature as shown in Picture for safety.BNGG UTILTYK - ENGGUTILTY0There is no fitted of PVC curtainWe have fitted of PVC Curtain Or Avoid contamination in TFO Allor CurtainBNGG UTILTYK - ENGGUTILTY0Sine frequently rusted and leakage in dyeing m/c 4.MS line replaced by SS in dying m/c 4 to avoid breakdown,BNGG UTILTYK - ENGGUTILTY0MS line frequently rusted and leakage in dyeing m/c 4.MS line replaced by SS in dying m/c 4 to avoid breakdown, and Condense water used in holisBNGG UTILTYK - ENGGUTILTY0MS line frequently rusted and leakage in dyeing m/c 4.MS line replaced by SS in dying m/c 4 to avoid breakdown, and Condense water used in holisBNGG UTILTYK - ENGGUTILTY0MS line frequently rusted and leakage in dyeing m/c 4.MS line replaced by SS in dying m/c 4 to avoid breakdown, and Condense water used in holisBNGG UTILTYK - ENGGUTILTY0MS line replaced by SS in dying m/c 4 to avoid breakdown and Condense water used in holis to avoid breakdown and Condense water used in holis to avoid breakdown and Condense water used in holis to 5.BNGG UTILTYK - ENGGUTILTY0Min on 1 Sieger transition in Min On 10 Sieger machine water chamber fabricated by in house teamBNGG UTILTYK - ENGGUTILTY0Min on 1 Sieger transition and yaro Correction module implemined at Ringas. Saving of User SintainMill no 1 Sieger machine water chamber fabricated by in house teamBNGG UT	84	ENGG SJ11	K - ENGGSJ11 12	Found improper cable dressing in North Preparatory Panel Room		
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87 ENGG UTILITY K - ENGGUTILITY 01 There is no fitted of PVC curtain We have fitted of PVC Curtain for Avoid contamination in TFO M/C in mill no.3 88 ENGG UTILITY K - ENGGUTILITY 02 MS line frequently rusted and leakage in dyeing m/c 4. MS line replaced by SS in dying m/c 4 to avoid breakdown, 89 ENGG UTILITY K - ENGGUTILITY 03 MS line frequently rusted and leakage in dyeing m/c 6. MS line replaced by SS in dying m/c 6 to avoid breakdown and Condense water used in boiler 90 ENGG UTILITY K - ENGGUTILITY 04 MS Steam pipe line corrosion and Rusty from out side in mill no. 5 moisture room Painting work of steam line in mill no. 5 moisture room to avoid rusty water dropping 91 ENGG UTILITY K - ENGGUTILITY 04 MS team pipe line corrosion and Rusty from out side in mill no. 1 to 5 Steam heater fitted in moisture room to avoid rusty water dropping 92 ENGG UTILITY K - ENGGUTILITY 05 MII no 7A autoconer pressure drop and coming the moisture in Auto conner MC no. 1 to 4 Mill no 1 Sieger traile in moisture room and increased the moisture achieved from 1% to 2% in mill no. 1 Sieger traile pipe trai	86	ENGG SJ11	K - ENGGSJ11 14			
88 ENGG UTILITY K - ENGGUTILITYON Ms ine frequently rusted and leakage in dyeing m/c 4. Ms ine replaced by SS in dying m/c 4 to avoid breakdown, 98 ENGG UTILITY K - ENGGUTILITYON Ms line frequently rusted and leakage in dyeing m/c 6. Ms line replaced by SS in dying m/c 6 to avoid breakdown, and Condense water used in boiler 90 ENGG UTILITY K - ENGGUTILITYON Ms line replaced by SS in dying m/c 6 to avoid breakdown, and Condense water used in boiler 91 ENGG UTILITY K - ENGGUTILITYON Ms line replaced by SS in dying m/c 6 to avoid breakdown, and Condense water used in boiler 91 ENGG UTILITY K - ENGGUTILITYON Ms line replaced by SS in dying m/c 6 to avoid breakdown, and Condense water used in boils 91 ENGG UTILITY K - ENGGUTILITYON Ms line replaced by SS in dying m/c 6 to avoid breakdown, and Condense water used in boils 92 ENGG UTILITY K - ENGGUTILITYON Ms line replaced by SS in dying m/c 6 to avoid breakdown, and Condense water used in boils 93 ENGG UTILITY K - ENGGUTILITYON Ms line replaced by SS in dying m/c 6 to avoid breakdown, for avoid user water dropping 94 ENGG UTILITY K - ENGGUTILITYON Ms line replaced by SS in dying m/c 6 to avoid breakdown, for avoid user water dropping 95	87	ENGG UTILITY				
89 ENGG UTILITY K - ENGGUTILITY 00 MS line frequently rusted and leakage in dyeing m/c 6. MS line replaced by SS in dying m/c 6 to avoid breakdown and Condense water used in boiler 90 ENGG UTILITY K - ENGGUTILITY 00 MS steam pipe line corrosion and Rusty from out side in mill no. 5 moisture room Painting work of steam line in mill no. 5 moisture room and increased the moisture achieved from 1%0 2% in mill no. 15 91 ENGG UTILITY K - ENGGUTILITY 00 Electric heater fitting in Moisture Room in mill no. 1 to 5 Steam heater fitted in moisture room and increased the moisture achieved from 1%0 2% in mill no. 1 5. 92 ENGG UTILITY K - ENGGUTILITY 00 Mill no 7A autoconer pressure drop and coming the moisture in Auto conner M/C no. 1 to 4 We have extra air line lying work through Receiver in Mill no 7A autoconer to avoid water moisture with compressued air pressure drop. 93 ENGG UTILITY K - ENGGUTILITY 00 Mill no. 1 Sieger trankle kaage and Yacuum drop. Mill no 1 Sieger machine water chamber fabricated by in house team 94 ENGG UTILITY K - ENGGUTILITY 00 Mill no. 1 Sieger trankle kaage and Yacuum drop. Mill no 1 Sieger trankle kaage and Yacuum drop. Mill no 1 Sieger trankle water chamber fabricated by in house team 95 IT K - F1-0 On-line Attendace correction module inplemited at Ringas, Saving of Users time and stationnary of Correction slips miplemented at Ringas <td>88</td> <td></td> <td>K - ENGGUTILITY 02</td> <td></td> <td></td> <td></td>	88		K - ENGGUTILITY 02			
Indication Instrumentation Instrumentation Instrumentation 1 Instrumentation Instrumentation Instrumentation Instrumentation 1	89		K - ENGGUTILITY 03			
PINDE OF ILETTY K - ENGG UTILITY K - ENGGUTILITY 05 Indectating points consistent and recert minime of modula size in minime of modula size in minime of modula recent minite of modula r						
92 Re Set UTILITY K - ENGGUTILITY 00 Mill no 7A autoconer pressure drop and coming the moisture in Auto conner MC no. 1 to 4 We have extra air line lying work through Receiver in Mill no 7A autoconer to avoid water moisture with compressed air pressure drop. 93 ENGG UTILITY K - ENGGUTILITY 00 Mill no 1 Sieger transher fabricated by in house team 94 ENGG UTILITY K - ENGGUTILITY 00 Mill no 1 Sieger transher fabricated by in house team 94 ENGG UTILITY K - ENGGUTILITY 00 Mill no 1 Sieger transher fabricated by in house team 95 IT K - IT-10 On-line Attendance correction module implemented at Ringas, saving of Users time and stationary of Correction slips Mill no 1 Sieger tralley platform fabricate and fitting by in house team 96 DYE HOUSE K - Dye House 01 Identification of colour box/cartoon in proper way in colour-room. Easy to work during weighing colour. 97 DYE HOUSE K - Dye House 03 Display/arrange the dye viscose in systematic manner. Improve habit of proper working and proper identification 98 DYE HOUSE K - Dye House 04 display board of dye-house area near entry gate. Eesy to indentify the area.						Steam heater fitted in moisture room and increased the moisture achieved from 1% to 2% in mill
93 ENGG UTILITY K - ENGGUTILITY or ENGG UTILITY K - ENGGUTILITY or K - ENGGUTILITY or ENGG UTILITY Mill no. 1 Sieger trails platform broken and Yam Cone fall down in platform. Mill no 1 Sieger trails platform fabricate and fitting by in house team 94 ENGG UTILITY K - ENGGUTILITY or K - ENGGUTILITY or Mill no. 1 Sieger trails platform broken and Yam Cone fall down in platform. Mill no 1 Sieger trails platform fabricate and fitting by in house team 95 IT K - Tho On-fine Attendance correction module implemented at Ringas, Saving of Users time and stationary of Correction slips Implemented at Ringas 96 DYE HOUSE K - Dye House 01 Identification of colour box/catoon in proper way in colour-room. Easy to work during weighing colour. 97 DYE HOUSE K - Dye House 03 Marking the use of fire extinguisher during critical situation. Improve habit of proper use of fire cylinder . 98 DYE HOUSE K - Dye House 03 Display/arrange the dye viscose in systematic manner. Improve habit of proper working and proper identification 99 DYE HOUSE K - Dye House 04 display board of dye-house area near entry gate. Easy to indentify the area.	92		K - ENGGUTILITY 06			We have extra air line lying work through Receiver in Mill no 7A autoconer to avoid water
94 ENGG UTILITY K - ENGGUTILITY 08 Mill no. 1 Sieger trolley platform broken and Yam Cone fall down in platform. Mill no. 1 Sieger trolley platform fabricate and fitting by in house team 95 IT K-IT-10 On-line Attendance correction module implemented at Ringas, Saving of Users time and stationary of Correction slips Implemented at Ringas 96 DYE HOUSE K - Dye House 01 Identification of colour box/cartoon in proper way in colour-room. Easy to work during weighing colour. 97 DYE HOUSE K - Dye House 03 Identification of colour box/cartoon in proper way in colour-room. Improve habit of proper use of fire cylinder . 98 DYE HOUSE K - Dye House 03 Display/arrange the dyed viscose in systematic manner. Improve habit of proper working and proper identification 99 DYE HOUSE K - Dye House 04 display board of dye-house area near entry gate. Easy to indentify the area.	93		K - ENGGUTILITY 07			
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