BEST 5 KAIZEN

<u>RSWM Limited, Kharigram</u> <u>Feb. -2016</u>

RSWM Limited, Kharigram - Best Kaizen : Feb. 2016

Sr. No.	Department	Kaizen Title	Annulized Benefits (Rs. Lacs)	Benefits - Monetory / System Improvement / Time Saving	Kaizen Originator			
1	ENGG UTILITY	Kaizen in Mill no.5 Packing for Sieger M/C . Cooling hot water not use in any place.	0.54	Kaizen in Mill no.5 Packing for Sieger M/C . We have used of cooling hot water for jet spray for moisture room packing mill no.4 &5	Sh. Ram Das			
2	ENGG M1-3	Blow Room Gear Motor Run With Drive	0.08	Blow Room Motor Run Smoothly and gear not damage	Sh. Ershad			
3	ENGG M4-6	Converted one no. C-50 Card from DC to AC in aero feed system	0.10	Will improve productivity due to less stoppages	Sh. Satyanarayan			
4	POST SPG M1-6	To improve moisture		Increased 1.7 % moisture after used nozzle on out side of conditioning room.	Sh. KG Tailor			
5	MAINT M4-6	There was 50 chute support damaged in Auto Coner 338	0.50	Repaired the all 50 chute support inhouse and run machine till we get new one. Saved Rs. 0.50 Lacs of repairing cost	Sh. Gopal Lal			

			KAI SHEET	Unit No./Mill No.: 5 Location Packing Sieger M/C Date : 09/02/2016 KAIZEN No.: 9				
	KAIZEN T	heme : Cooling h	ot water not use in any place.					
			BEFORE KAI	ZEN		Category : (Tick ∨ right one)		
			Observation : Before Kaizen in Mill no.5 Packing for Sieger M/C . Cooling hot water not			1. Productivity (P)	V	
			use in any place.			2.Quality (Q)		
ME						3. Cost (C)	V	
						4. Delivery (D)		
						5. Safety (S)		
				6. Environment (E)	V			
						7. 5S		
		AFTER KAIZE	Benefit :					
			Observation : After Kaizen i Packing for Sieger M/C . We l cooling hot water for jet spra room packing mill no.4 &5	Due to this kaizen RO Water SAVE APPS.5 kl /day and water cost will apps.150/per day.				
				Tangible Gain Calculation (If applicable)				
						Water SAVE APPS.5 kl /day and water cost will apps.150/per day.		
Identified By: Sh .Ram Das			Sustenance Plan			Scope and plan (Horizontal Deployment)		
Approved By : Sh Sanjay Vishno			Activity	Resp.	Target			
Implemented By: Sh .Neeraj Sh	arma							

	KAIZEN TI	KAIZEN SHEET Theme : Gear Motor Run by Driven Commend				Unit No./Mill No.: 2 Location: Blow Room Date : 12/02/2016 KAIZEN No.: 2		
				FORE KA	IZEN	Category : (Tick √ right one)		
	-	- 11/1	Observation : Befo in Blow Room Disc gear damage again	: Motor	1. Productivity (P)	V		
	-	all /			2.Quality (Q)			
		TL	-	arting hig	-	3. Cost (C)	V	
	1 Contraction	A SAL				4. Delivery (D)		
ATT OF						5. Safety (S)		
		2				6. Environment (E)		
						7. 5S		
				AFTER KAIZ	ZEN	Benefit :		
		ATT	Observation : After Kaizen In Blow Room Install gear motor with 2.2 kw drive due to this motor start smoothly			Due to this kaizen we can improve productivity because breakdown found Nil after this and also save money which was west in gear damage		
	1/2					Tangible Gain Calculation (If applicable)		
Identified By: Sh. Ershad		Sustenand	ce Plan			Scope and plan (Horizontal	Deployment)	
Hussain	SN	Activity		Resp.	Target			
Approved By : Sh S.K Gupta J	ı							
Implemented By: Sh Pradeer	b							

		KAIZEN SH	Unit No./Mill No.: 4 Location: C-50 Date : 17/02/2016 KAIZEN No.: 8				
	KAIZEN	N Theme :FEED ROLL DRIVE					
			BEFORE KAIZEN		IZEN	Category : (Tick √ right one)	
		Observation :N1 PCB WITH DC MOTOR HAVING PROBLEM OF			1. Productivity (P)	V	
				AVING PRO		2.Quality (Q)	V
			THIS M/C STOPPAGE IS MORE .			3. Cost (C)	V
						4. Delivery (D)	
		T				5. Safety (S)	
						6. Environment (E)	
	and the second s					7. 5S	
		AFTER KAIZEN		EN.	Benefit :		
			Observation: REPLACED WITH DANFOSS DRIVE WITH AC			Will save cost and improve production	
			MOTOR HAVING NO MALFUNCTION THERE FORE NO STOPPAGE.			Tangible Gain Calculation (If applicable)	
Identified By: Sh. Satyanaraya	an	Sustenance Plan				Scope and plan (Horizontal	Deployment)
Approved By : Sh S.K.GUPTA		S Activity N		Resp.	Target		
Implemented By: Sh .Pratap S	Singh						

		KAIZEN SI	HEET		Unit No./Mill No.: 1-3 Location: Packing			
		Theme :Used scraped r e moisture	nozzle ir	n packin	g to	Date : KAIZEN No.:K PSM1-6 02		
	1.1		BEFORE KAIZEN		Category : (Tick V right one)			
	-mg		Observation : To		1. Productivity (P)	V		
11 1	111	A	improve moisture	2.Quality (Q)				
		halles				3. Cost (C)	V	
उम्मन को		X				4. Delivery (D)		
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1						5. Safety (S)		
उ वटना शाला बतावरे के	7					6. Environment (E)		
						7. 5S		
				FTER KA	AIZEN	Benefit :		
				vation : moisture	Increased e after	Tangible / Intangible		
			used nozzle on out side			Tangible Gain Calculation (If applicable)		
				ditionin	g room.	Gain will be in terms of contribution in kgs as Rs. 7500.00 per month i.e. 90000.00 per year		
Identified By: Sh. K.G Tailo	or	Sustenar	nance Plan			Scope and plan (Horiz	ontal Deployment)	
Approved By : Sh. PN Jha S Activity Implemented By: Sh. MM Singh Implemented By:			Resp.	Target				

		KAIZEN SH	Unit No./Mill No.: 5 Location :AUTOCONER					
КА	IZEN T	neme :				Date : 10-02- 20156 KAIZEN No.: RSWM 2		
-				FORE KA	IZEN	Category : (Tick √ right one)		
	2		There was 50 chute	chute	1. Productivity (P)			
			suppor	rt dama	iged in	2.Quality (Q)		
				Auto Coner 338		3. Cost (C)	V	
						4. Delivery (D)		
	E CARL				5. Safety (S)			
						6. Environment (E)		
		5000				7. 5S		
		North Contraction of the Contrac	AFTER KAIZEN			Benefit :		
			Repaired the all 50 chute support in house and run machine till we get new			Tangible / Intangible		
	-	Contraction of the second division of the second division of the second division of the second division of the				Tangible Gain Calculation (If applicable)		
		one. Saved Rs. 0.50 Lacs of repairing cost			Rs. 1000.00 per pc repairing charges are there			
Identified By: Sh. Gopal Lal	Sh. Gopal Lal Sustenan					Scope and plan (Horizontal	Deployment)	
Approved By : Sh. Anil Dubey	SN	Activity		Resp.	Target			

Implemented By: Sh. Arjun Singh

	Sustenanc	Scope and plan (Horizontal Deployme		
SN	Activity	Resp.	Target	