

RSWM Kharigram - KAIZEN Summary Sheet Nov 2017					
S.N	Department	Kaizen No.	KAIZEN Description	Annualized Benefit Rs. lacs	Status after Kaizen
1	POST SPG M1-3	K - PS M1-3 01	::AUTOCONER HAS SPACE B/W MACHINE & FLOOR CAUSING FINAL LOT BOBBIN & CONES ARE LAYING IN THE SPACE AND AFTER KAIZEN WE HAVE PUT THE WOODEN PIECE IN B/W THE GAP...NOW WE HAVE OBSERVED THAT NO ANY FINAL BOBBIN & CONES FOUND IN THE GAP & ALSO HOUSE KEEPING MAINTAIN GOOD.....		work perfectly
2	POST SPG M1-3	K - PS M1-3 02	:WE HAVE OBSERVED THAT WHEN EVER WE HAVE TAKEN MATRIAL FROM THE MOISTURE GODOWN IN TROLLY ,,IT BECOMS TOUCHD WITH WALL & FRICTION WITH TROLLY CAUSING WALL BROKEN ,,WALL SCRATCH & WALL DAMEGED ...!! AFTER KAIZEN WE ARRANGED A SAFTY GUARD ON THE WALL NOW WE HAVE FOUND NO ANY DAMEGED IN WALL & SCRATCH...		work perfectly
3	POST SPG M1-3	K - PS M1-3 03	THE WALL OF MOISTURE GODOWN FOUND DAMEGED DUE TO STEEM MOISTURE SMOKE .....AFTER KAIZEN WE HAVE ARRENAGED A CEMENTED BLOCK SOURANDING THE STEEM PIPE....& NOW WE HAVE FOUND THE WALL COND IS WEELL AND GOOD..		work perfectly
4	POST SPG M4-6	K - PS M4-6 01	New Leewha cheese wdg. Protect the informater by cover and locking system. Now no chances of any damages		work perfectly
5	POST SPG M4-6	K - PS M4-6 02	PS cheese wdg no2 Trever guide rod have screeched. To avoid quality loss, replacement the by Lepeed hooks.		work perfectly
6	POST SPG M4-6	K - PS M4-6 03	Empty cheeses are put on Plates. Some time yarn robbing with empty cheeses, and yarn damaged. Provided stand for emty cheeses of the un used trevers rod.		work perfectly
7	ENGG SJ11	K - ENGGSJ11 01	It was observed that bale press machine oil pressure pipe leakage due to vibration, oil leakage incrige day by day.		To reduce lekage we have made two clamp in house and fixed clamp on oil pressure pipe line. Now oil Leakage is nill.
8	ENGG SJ11	K - ENGGSJ11 02	Jumbo winding number.8 one drum motor is burn, we have spare one motor but these motor size is small and frame size same. due to drum stop.		To reduce machine drum stop time and save production loss, we have made two 5mm flat Patti same frame size for motor level & done motor level and start drum.
9	ENGG SJ11	K - ENGGSJ11 03	It was observed that gents and ladies toilet water line leakage how money places due to rusting.		We have fixed the new u pvc pipe line with proper dressing.
10	ENGG SJ11	K - ENGGSJ11 04	It was observed that over fire hydrant jockey pump coupling was frequently broken.		We have modified the coupling and fixed love joy type coupling to reduce breakdown.
11	IT	K-IT-01	<b>Before Kaizen</b> There is no M3 report exists for Cost Centre wise Inventory, user needs to get data from AS400 queries,  Its on different platform and user needs to login into AS400 to get data		<b>After Kaizen</b> We have developed new report for Cost Centre wise inventory (ZVS530) in M3,  Now user can get data in excel format without change his login account
12	IT	K-IT-02	<b>Before Kaizen</b> No IPA mail reports		<b>After Kaizen</b> All Yarn Business Credit limit IPA mails delivered to Sh. Daman Sharma - PPC
13	IT	K-IT-03	<b>Before Kaizen</b> No checks and control exits on Good work entry program,  User may enter incorrect figures sometimes, this needs to check thereafter		<b>After Kaizen</b> Now below checks has been Implemented on GW entry program  GW posting once in a day On Weekly off system shows message
<b>Total Annualized Gain for the Month</b>				<b>0.00</b>	