

RSWM Kharigram - KAIZEN Summary Sheet OCT 2017					
S.N	Department	Kaizen No.	KAIZEN Description	Annualized Benefit Rs. lacs	Status after Kaizen
1	SPG M456	K- SPG M 456-01	Grinder & tube light operate with common foot paddle switch.		Grinder & Tube light connection connect with foot paddle switch.
2	POST SPG M1-3	K - PS M1-3 01	WE HAVE FOUND CONTAMINATION & DYED FLY IN CONES DUE TO USE IN DYED OR GRAY PKG SAME TIME... IN THIS KAIZEN WE ARE ARRANGED A CURTAIN BETWEEN DYED OR GRAY MATRIAL NOW WE HAVE PACKED BOTH MATRIAL IN SAME TIME.....		RUNNING PARFACTLY IN MILL NO 3
3	POST SPG M1-3	K - PS M1-3 02	WE HAVE FACING TOO MUCH PROBLAM OF PLASTICK SHEET SIDE FOR PALLET SETUP...! DUE TO THIS ,, , TOO MUCH EXTRA WORK USE ONLY PALLET SETUP.....IN THIS KAIZEN WE HAVE USE DOUBLE LAYER SHEET ,,,, & NOW ALL PALLET ARE SUAITABLE COND & SAVING EXTRA TIME OF WORKER.....!!		RUNNING PARFACTLY IN ALL THREE MILL
4	POST SPG M1-3	K - PS M1-3 03	WE HAVE FACING TOO MUCH PROBLAM OF FINAL LOTS IN PACKING ...IN THIS KAIZEN WE HAVE PUT A SMALL SIZE BOX ALMIRAH FOR MATRAIL STOCK .. AND NOW WE HAVE REDUCE 2nd QUALITY OR LOT MIXUP.....		RUNNING PARFACTLY IN ALL THREE MILL
5	POST SPG M4-6	K - PS M4-6 01	We have provide portable safety guard to avoid any accident		work perfectly
6	POST SPG M4-6	K - PS M4-6 02	Installed roll stand from card clothing ware scraps by help of work shop. Now working smoothly. Save the scraps of plastic strips		work perfectly
7	POST SPG M4-6	K - PS M4-6 03	To control this variation in final packing we have fixed the syntax tapa on balance to avoid any weight variations.		work perfectly
8	Dye House	K-Dye House-01	Damaged Trolley Tappa replaced	0	This will minimises waste generation & improves 5S
9	Dye House	K-Dye House-02	Dyeing platform floor covered with rubber mat	0	Rubber mats will protect floor damage & increases floor life
10	Dye House	K-Dye House-03	Chemical handling in chemical room		Provided container & improves safety work environment
11	Dye House	K-Dye House-04	Safety shower installation near chemical room		This will facilitate safety to worker during chemical handling
12	Maint M9	K-Maint-M9-01	Locking Bracket of Belt Jointing Press of TFO Tangential Belt broken . Material of Locking Ring was Plastic material and it gets broken .		Locking Bracket is made in house with Metal Rod as shown in photo . It is working satisfactory .
13	Maint M9	K-Maint-M9-02	Bearing Housing side cover of Pre take up roll Shaft and Drum Shaft gets damaged in TFO – Prerna . Machine no – 9,10 . Fly and dust accumulated on bearing and bearing damage in premature time .		Old Scrap Rexine Piece is to Cling at Bearing Housing side to avoid Fly and dust accumulated on bearing .
14	ENGG SJ11	K - ENGGSJ11 01	It was observed that stalker charger location is wrong as per safety norms that is fixed inside of peaking godown.		We have fixed stalker charger out side of godown wall.
15	ENGG SJ11	K - ENGGSJ11 02	It was observed that fire hydrant hose was theft from out side Pecking aria fire box.		We have shift fire box out side to fire hydrant pump room.
16	ENGG SJ11	K - ENGGSJ11 03	It was observed that in fire hydrant pump room DG battery stand length was very low as per safety norms.		We have modified the battery stand length as per safety norms.
17	ENGG SJ11	K - ENGGSJ11 04	It was observed that M-9 truck loading stand was unsafe.		We have made by a realign and fixed on stand.
18	IT	K-IT-01	Before Kaizen Report ZMM473, Opt-4 Item Statement report not shows desired output, item wise, MO wise		After Kaizen Made necessary amendment in stream serve report, added new data block and get desired output now. Moved on PRD
19	IT	K-IT-02	Before Kaizen No Policy, No Mail, No Block		After Kaizen Complete Dispatch is controlled through System IPA
20	IT	K-IT-03	Before Kaizen User have to check Manually by ARS Time View Feature		After Kaizen Developed new report for Date wise Category wise total status
21	IT	K-IT-04	Before Kaizen Before Kaizen we have only production server for BARCO system, there is no disaster recovery or stand by solution available with us		After Kaizen We have taken it as Kaizen project and prepared a standby server on desktop system, it will be disaster recovery or stand by solution for it
Total Annualized Gain for the Month				0.00	