

RSWM Kharigram - KAIZEN Summary Sheet Aug 2017

S.N	Department	Kaizen No.	KAIZEN Description	Annualized Benefit Rs. lacs	Status after Kaizen
1	POST SPG M1-3	K - PS M1-3 01	CONES ARE FOUND DIRTY DUE TO WITH OUT PAINT TROLLY...AFTER KAIZEN NOW REDUCE THE % OF DIRTY CONES		RUNNING PARFACTLY IN ALL THREE MILL
2	POST SPG M1-3	K - PS M1-3 02	WE HAVE FACING TOO MUCH PROBLAM OF NOT PROPER PLACE FOR MATRIAL STOCK...DUE TO THIS WE HAVE FACING TOO MUCH CONTAMINATION PROB AFTER KAIZEN WE HAVE TOO MUCH PLACE FOR MATRIAL STOCK AND REDUCE THE CONTAMINATION PROB..		RUNNING PARFACTLY IN ALL THREE MILL
3	POST SPG M1-3	K - PS M1-3 03	WE HAVE FACING TOO MUCH PROBLAM OF REJACTION & CONES THROWING PROB IN PAPER CONES ,,AFTER USE KAIZEN WE HAVE REDUCE THE REJACTION % AND ALSO CONE THROWING PROB ON PAPER CONES		RUNNING PARFACTLY IN ALL THREE MILL
4	POST SPG M4-6	K - PS M4-6 01	In Autoconer during rewinding baby cones are not working properly. Cones are fallen down due to re wdg tension'.		work perfectly
5	POST SPG M4-6	K - PS M4-6 02	We have installed un used chain & Track from SAVIO Doffer. Put pipe in side the Chain like ATS. And run the manual splicer on Track Like ATS	1.6	work perfectly
6	POST SPG M9	K - PSM9 01	Auto Coner PCB Cover Damage . unsafe Condition		Auto Coner PCB Cover change now 5s and Safer Side
7	POST SPG M9	K - PSM9 02	Switch Board Damage unsafe Condition		Switch Board Remove Safer Side
8	POST SPG M9	K - PSM9 03	Switch Board Damage and near curtain on lower High unsafe Conditio		Switch Board Change and Distance Safer Side
9	QAD M 1- SJ11	K - QAD M1-SJ11 01	Total monthly saving continue from April - 2017 by taking no replacement of left / Shifted staff Saving in stationary Saving in Dyes/ Chemical testing by adopting revised work practice after making Kaizen	34.82	Monthly Benefit - Rs. 290137
10	QAD M 1- SJ11	K - QAD M1-SJ11 02	Taking no replacement of knitting executive saving start from July2017	3.6	Monthly Benefit - Rs. 40000
11	QAD M 1- SJ11	K - QAD M1-SJ11 03	96000 Rs wrong payment by accounts section was asked to recovered from Rishabhdev unit. 3.86 LAKH Rs payment was debited to kgm unit against export complaint. it was asked accounts section to debit 96000 / rs to Rishabhdev unit as there was also supply of rishabhdev unit.	0.96	Benefit Rs - 96000
12	ENGG M1-3	K - Engg M123-01	Sensor installed for door safety of doubling machine	0	After Kaizen safety point of view sensor installed
13	ENGG SJ11	K - ENGGSJ11 01	It was observed that when Auto flow Loop motor failure it's takes Minimum 30 Min. to replace with the spare motor.		To reduce down time we have fixed one junction box near motor, now motor replacing time is Approx 10 Min.
14	ENGG SJ11	K - ENGGSJ11 02	Autoflow, Neuenhauser PC temperature observed high due to PC Hanging problem increased.		To reduce temperature we have installed cooling fan for PC Cabinet & control the high temperature.
15	ENGG SJ11	K - ENGGSJ11 03	TFO Unloader No. 259, one pipe laying with cable under conveyor belt which was bend some time when operator working on conveyor due to cable cutted.		We have fixed the pipe on near wall with proper dressing.
16	ENGG SJ11	K - ENGGSJ11 04	We have lying 6 nos of failed Danfoss 75 kw inverter of Ringframe.		We have tried to repair inverter & successfully repair the one inverter then install on Ringframe no. 4.
17	IT	K-IT-01	Before Kaizen During packing on M3 weight is being captured Net wt and Gross Wt with consideration of Tolerance limit, Actual weight packed is not captured any where in system		After Kaizen We have taken this task as Kaizen and made necessary amendments in M3 Packing program PMS050 and start capturing of actual weight
18	IT	K-IT-02	Before Kaizen Manual working from different Reports by input employee code.		After Kaizen Developed report for employee today status date wise.
Total Annualized Gain for the Month of Apr.'17				40.98	